

CA43

Date: September 4, 1998
 Ref: Ca043-0.doc
 Revision: 00
 Author: SM

Cable code	CA43
Description	PLC Port to SAIA PCD2, PCD4, PCD6
Type of Communication	RS-232
Panel Connector	DA15S
PLC Connector	DE9P
Notes	<p>If the PCD at the moment of the start-up recognizes that the cable is connected and UniOP running (control lines active), it will assume that the programming package is connected and the PCD will start in STOP mode, even if a valid PLC program is loaded.</p> <p>In all normal conditions (PCD and UniOP powered by the same source) proper operation will be however assured since the PLC is always faster than the UniOP to start-up (the PLC program will be running before UniOP goes to operation mode).</p>

Table 1. Cable description

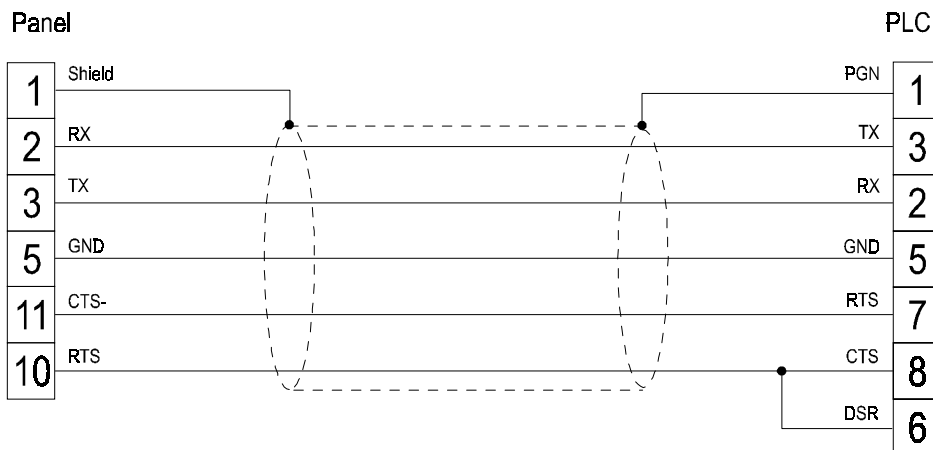


Figure 1. Cable diagram